



**Designed for heavy industrial use**



**MMA and gouging**



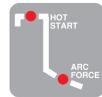
**Duty cycle (40°C): 100%-1000 A**

**Modu**

- LIFT-TIG
- MMA Welding

**Extra Functions**

- Hot Start
- Arc Force
- Wire Diameter Selection. CC / CV Selection
- Inductance Setting



Input Voltage	V	3 Phase, 50/60 Hz, 380 V ±%15
Installed Power	kW	55
Input Current	A	83
No Load Voltage	V	84
Current Range	A	60-1000
Duty Cycle at (40°C)	%100	1000
Standards		<b>EN IEC 60974-1 / EN 60974-10</b>
Protection Class	IP	21S
Insulation Class		H
Dimensions (L*W*H)	mm	788 x 366 x 815
Weight	kg	95

**STANDARD & OPTIONAL EQUIPMENTS**

This Order Code Covers The Welding Machine and All of The Equipments



**302100099**

**102100063**

**102090004**

**102090005**  
(Optional)

**2020900686**

**6051900107**  
(Optional)

**2020900879**

**105180000**  
15 mt

**1000900188**  
10 mt